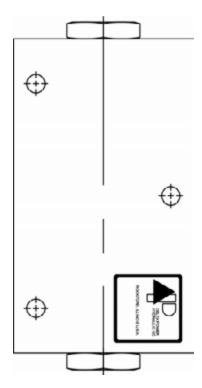
# DOUBLE, P.O. CHECK VALVES (PRE-ENGINEERED BLOCKS)



## **HYDRAULIC INTEGRATED CIRCUITS**



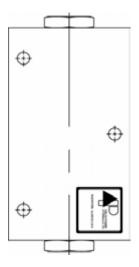
## SERIES DOUBLE PILOT OPERATED CHECK VALVE

	GPM	PSI	LPM	BAR	CAVITY	MODEL	PAGE
C1	5	3500	19	241	5/8-18	MD-POC	HD4
	10	3500	38	241	3/4-16	PD-POC	HD6
	15	3500	57	241	7/8-14	DD-POC	HD8
	40	3500	151	241	5/46-12	SD-POC	HD10
	15	4000	57	276	7/8-14	DD-POT	HD12

# **TYPICAL SCHEMATIC**

Typical application for this valve is load holding when pump is off.

#### MD-POC DOUBLE PILOT OPERATED CHECK VALVE



### **DESCRIPTION**

7 size, 5/8-18 thread, "Mini" series, double pilot operated check valve.

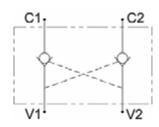
#### **OPERATION**

The MD-POC allows flow to pass from (V1) to (C1) and (V2) to (C2). The valve blocks flow from (C1) to (V1) and from (C2) to (V2). Blocked flow is released when pilot pressure is applied to port opposite valve (V1) and/or port (V2) accordingly. The valve has a 6.7:1 pilot ratio, so at least .141 of the load pressure at port (C1) or (C2) is required at the pilot lines ports (V2) or (V1) respectively to open the flow passage to allow flow from ports (C1) or (C2) respectively. The check is spring-biased at 50 PSI (3.4 bar) to assure holding in static or no-load conditions.

### **FEATURES**

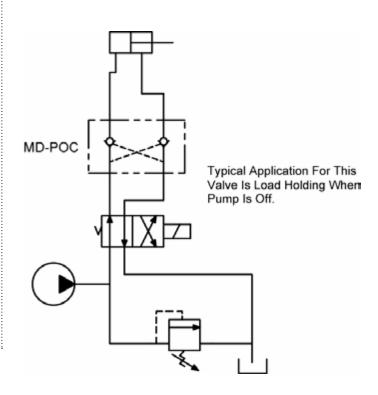
- Hardened internal parts for long life.
- Anodized aluminum body for corrosion protection.

### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	5 GPM (19 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	30 micron nominal
Pilot Ratio	6.7:1
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.92 lbs (.42 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	15 ft-lbs (20.3 Nm)
Cartridge Crack Pressure	50 PSI (3.4 bar)

### TYPICAL SCHEMATIC

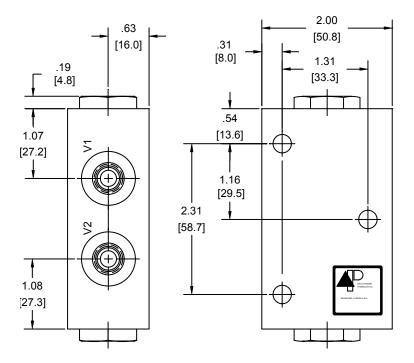


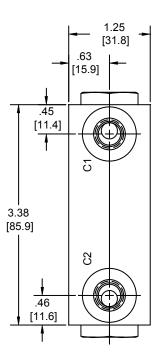
WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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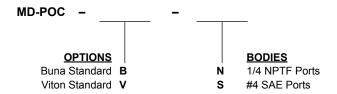


SAE PORTS SHOWN MTG. HOLES ARE .28 DIA.

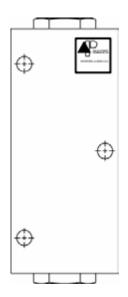
NOTE: DIMENSIONS IN BRACKETS ARE MILLIMETERS O-RINGS ARE STANDARD ON PISTON ASSEMBLY

CHECK VALVE USED IS A MA-CVA

## **ORDERING INFORMATION**



#### DOUBLE PILOT OPERATED CHECK VALVE PD-POC



### **DESCRIPTION**

8 size, 3/4-16 thread, "Power" series, double pilot operated check valve.

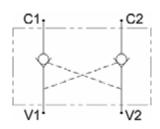
#### **OPERATION**

The PD-POC allows flow to pass from (V1) to (C1) and (V2) to (C2). The valve blocks flow from (C1) to (V1) and from (C2) to (V2). Blocked flow is released when pilot pressure is applied to port opposite valve (V1) and/or port (V2) accordingly. The valve has a 4:1 pilot ratio, so at least .250 of the load pressure at port (C1) or (C2) is required at the pilot lines ports (V2) or (V1) respectively to open the flow passage to allow flow from ports (C1) or (C2) respectively. The check is spring-biased at 50 PSI (3.4 bar) to assure holding in static or no-load conditions.

### **FEATURES**

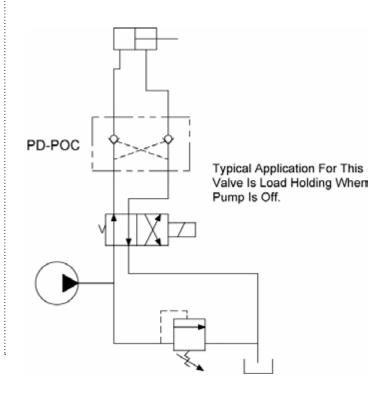
- Hardened internal parts for long life.
- Anodized aluminum body for corrosion protection.

#### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	10 GPM (38 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	30 micron nominal
Pilot Ratio	4:1
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	1.2 lbs (.54 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	25 ft-lbs (34 Nm)
Cartridge Crack Pressure	50 PSI (3.4 bar)

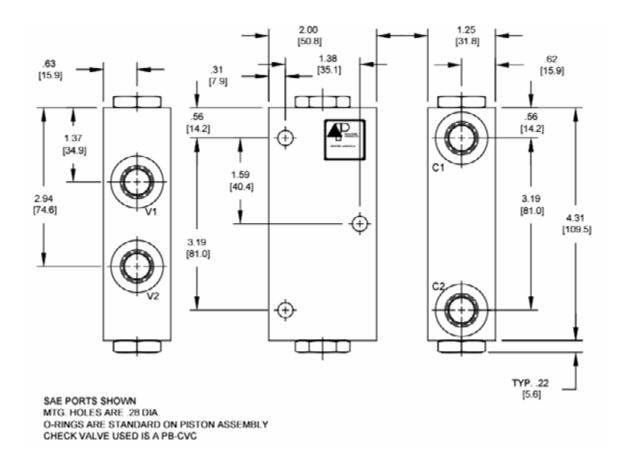
### TYPICAL SCHEMATIC



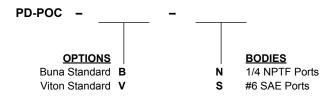
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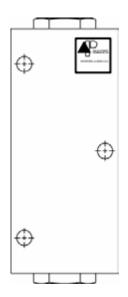


## **ORDERING INFORMATION**





### **DD-POC** DOUBLE PILOT OPERATED CHECK VALVE



### **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, double pilot operated check valve.

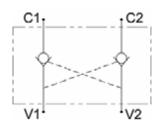
#### **OPERATION**

The DD-POC allows flow to pass from (V1) to (C1) and (V2) to (C2). The valve blocks flow from (C1) to (V1) and from (C2) to (V2). Blocked flow is released when pilot pressure is applied to port opposite valve (V1) and/or port (V2) accordingly. The valve has a 4:1 pilot ratio, so at least .250 of the load pressure at port (C1) or (C2) is required at the pilot lines ports (V2) or (V1) respectively to open the flow passage to allow flow from ports (C1) or (C2) respectively. The check is spring-biased at 90 PSI (6.2 bar) to assure holding in static or no-load conditions.

### **FEATURES**

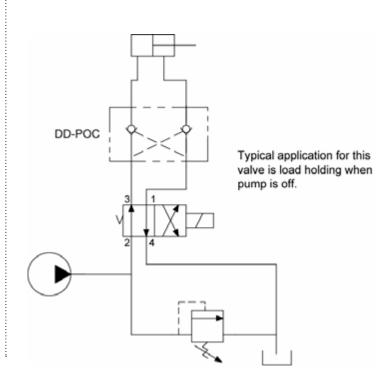
- Hardened internal parts for long life.
- · Anodized aluminum body for corrosion protection.

#### **HYDRAULIC SYMBOL**

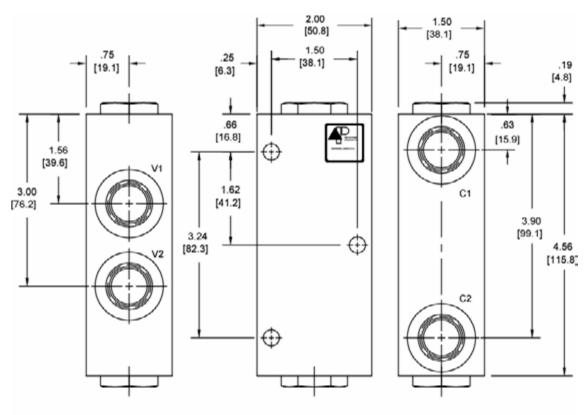


VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	30 micron nominal
Pilot Ratio	4:1
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	1.5 lbs (.68 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Cartridge Crack Pressure	90 PSI (6.2 bar)

### **TYPICAL SCHEMATIC**

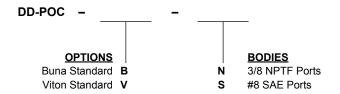






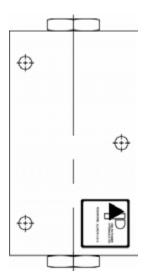
SAE PORTS SHOWN MTG. HOLES ARE .28 DIA. O-RINGS ARE STANDARD ON PISTON ASSEMBLY CHECK VALVE USED IS A DE-CVA

## **ORDERING INFORMATION**





### SD-POC DOUBLE PILOT OPERATED CHECK VALVE



### **DESCRIPTION**

16 size, 1 5/16-12 thread, "Super" series, double pilot operated check valve.

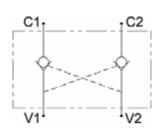
#### **OPERATION**

The SD-POC allows flow to pass from (V1) to (C1) and (V2) to (C2). The valve blocks flow from (C1) to (V1) and from (C2) to (V2). Blocked flow is released when pilot pressure is applied to port opposite valve (V1) and/or port (V2) accordingly. The valve has a 3.7:1 pilot ratio, so at least .267 of the load pressure at port (C1) or (C2) is required at the pilot lines ports (V2) or (V1) respectively to open the flow passage to allow flow from ports (C1) or (C2) respectively. The check is spring-biased at 50 PSI (3.4 bar) to assure holding in static or no-load conditions.

### **FEATURES**

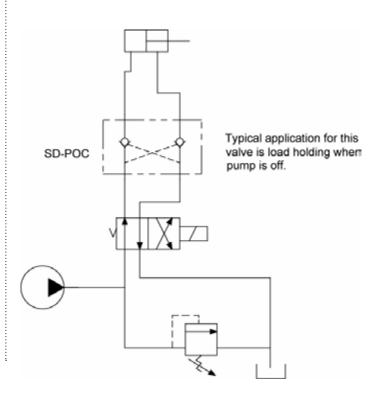
- Hardened internal parts for long life.
- · Anodized aluminum body for corrosion protection.

### **HYDRAULIC SYMBOL**



VALVE SPECIFICATIONS	
Nominal Flow	40 GPM (151 LPM)
Rated Operating Pressure	3500 PSI (241 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	30 micron nominal
Pilot Ratio	3.7:1
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	6.0 lbs (2.7 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	90 ft-lbs (122 Nm)
Cartridge Crack Pressure	50 PSI (3.4 bar)

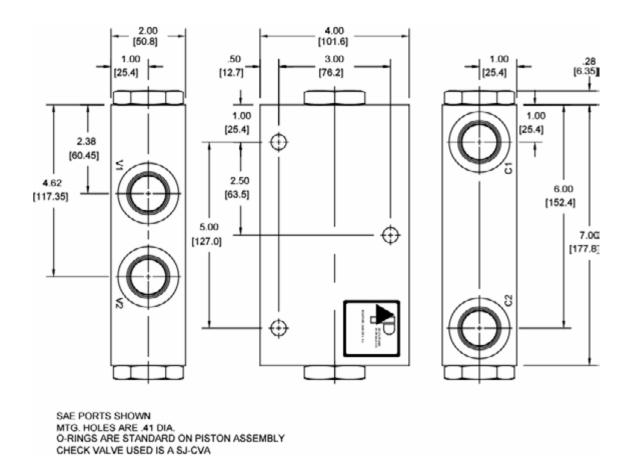
### **TYPICAL SCHEMATIC**



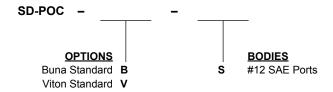
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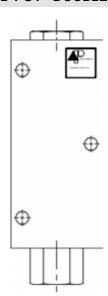


## **ORDERING INFORMATION**





## DD-POT DOUBLE PILOT OPERATED CHECK VALVE W/THERMAL RELIEF VALVE



## **DESCRIPTION**

10 size, 7/8-14 thread, "Delta" series, double pilot operated check valve with thermal relief valve.

#### **OPERATION**

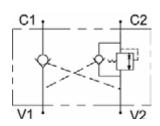
The DD-POT allows flow to pass from (V1) to (C1) and (V2) to (C2). The valve blocks flow from (C1) to (V1) and from (C2) to (V2). Blocked flow is released when pilot pressure is applied to port opposite valve (V1) and/or port (V2) accordingly. Also (C2) port is protected by thermal relief.

The valve has a 4:1 pilot ratio, so at least .250 of the load pressure at port (C1) or (C2) is required at the pilot lines ports (V2) or (V1) respectively to open the flow passage to allow flow from ports (C1) or (C2) respectively. The check is spring-biased at 90 PSI (6.2 bar) to assure holding in static or no-load conditions.

### **FEATURES**

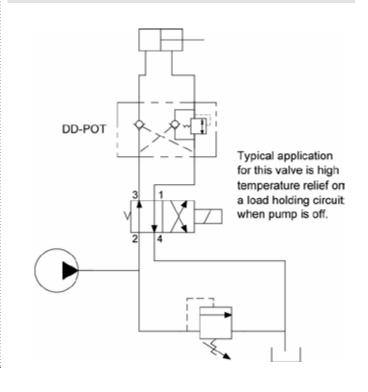
- · Hardened internal parts for long life.
- · Anodized aluminum body for corrosion protection.

### **HYDRAULIC SYMBOL**

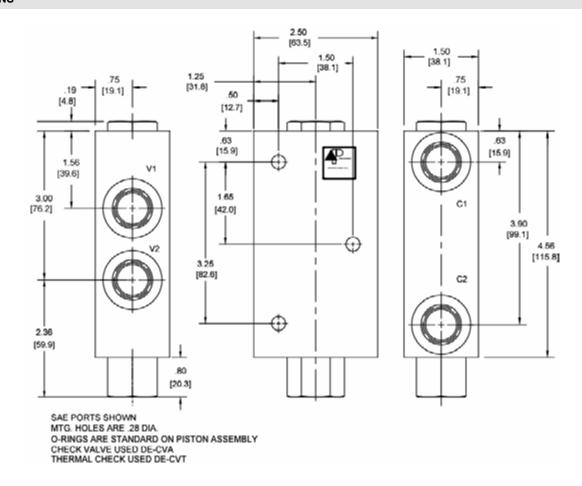


VALVE SPECIFICATIONS	
Nominal Flow	15 GPM (57 LPM)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	0-5 drops/min
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	30 micron nominal
Pilot Ratio	4:1
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	1.4 lbs (63 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Cartridge Crack Pressure	90 PSI (6.2 bar)

### **TYPICAL SCHEMATIC**







## **ORDERING INFORMATION**

