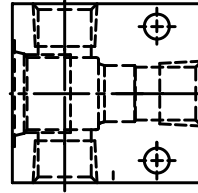
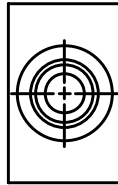


GENERAL INSTALLATION NOTE



VALVE BODIES

Check the cartridge brochure to assure correct plumbing.

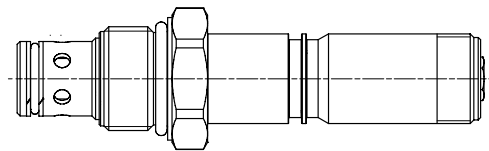
Inspect the cavity for burrs and any irregular machining which would damage O-rings at assembly.

Shims may be required behind the block for panel mounting.

ASSEMBLY

Dip the cartridge in clean oil before installing.

Screw the cartridge in by hand until the top O-ring is touching to the proper torque specification the manifold, then wrench tighten given below.



TORQUE SPECIFICATIONS

Final Cartridge Tightening:

Series	Torque
5/8 MINI	14-20 Nm (10-15 ft-lbs)
3/4 POWER	27-34 Nm (20-25 ft-lbs)
7/8 DELTA	34-40 Nm (25-30 ft-lbs)
1 1/16 TECNORD	81-95 Nm (60-70 ft-lbs)
1 5/16 SUPER	108-122 Nm (80-90 ft-lbs)

Adjusting Holding Parts:

Part	Torque
Nut	4-8 Nm (3-5 ft-lbs)
Knob	4-8 Nm (3-5 ft-lbs)

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WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



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