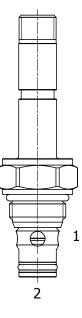
# HB-S2L PILOTED OPERATED POPPET, 2 WAY DOUBLE LOCK NORMALLY CLOSED



DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way double lock normally closed pilot operated, bidirectional poppet valve.

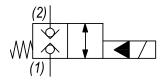
## OPERATION

When de-energized the HB-S2L blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

## FEATURES

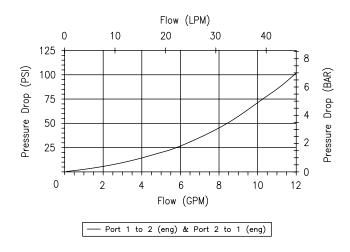
- Hardened parts for long life.
- Efficient wet-armature construction.
- · Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL



#### PERFORMANCE

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30-35 ft-lbs (41-47 Nm)
Coil Nut Torque Requirements	3-4.5 ft-lbs (4-6 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191102

Zinc Nickel plating on all exposed surfaces (>500hours corrosion resistance).

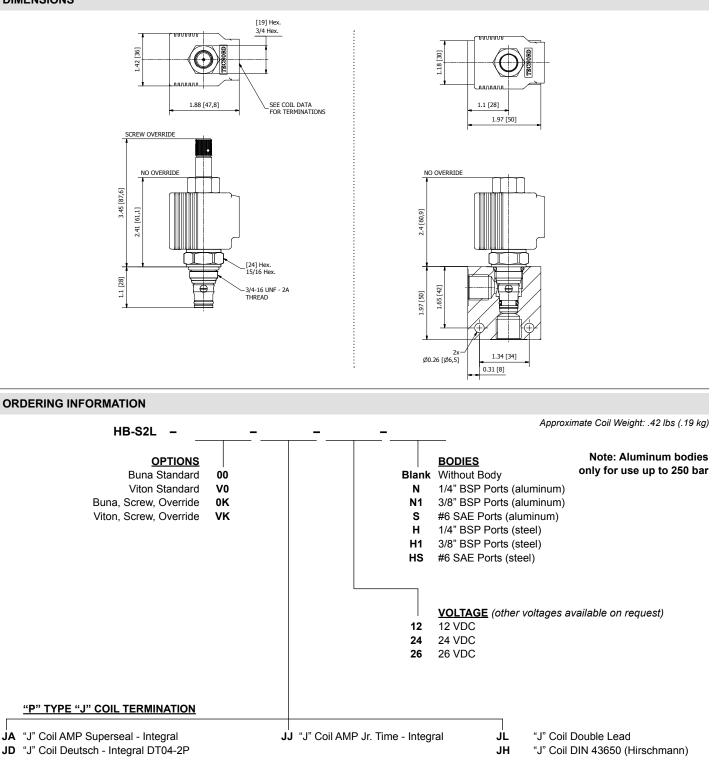
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WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

Via Malavolti, 36 - 41122 Modena - ITALY - Phone +39 (059) 254895 - Fax +39 (059) 253512 - mail: tecnord@tecnord.com - www.tecnord.com

## SOLENOID OPERATED DIRECTIONAL CONTROLS

#### DIMENSIONS



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